## INSTRUMENT DATA SHEET

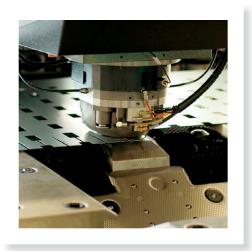
# **KDM-8206**

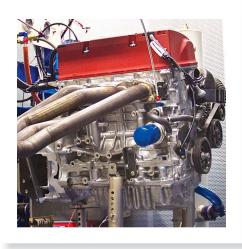
Modular rack-mount multichannel non-contact position sensing















# **KDM-8206**



#### **Features**

- Modularized rack format
- Standard 3U-by-7T Eurocard measuring channel
- Resolution to 10 microinches or better
- Multiple channels, 19" rack-mounted or bench-top enclosures
- Wide range of standard and moderate temperature sensors
- Coarse and fine calibration controls
- Auto-synchronization of multiple measuring channels
- RoHS compliant
- CE-marked measuring channel

## **Specifications**

**Technology** Inductive bridge One 7T slot wide Size

Power supply

Voltage ±15 Vdc

Current <50 mA per side

±0.5 Vdc Regulation

Output signal 0-10 Vdc analog voltage standard

4-20mA current

0.0 I% of FS Resolution Non-linearity < 1% of FS

**Target materials** Ferrous and non-ferrous (ferrous

> standard - 4130 steel, nonferrous standard - 6061 T6 aluminum.

other materials optional

Frequency response 50 KHz (-3db) standard

100 Hz to 120 KHz optional

Thermal sensitivity 0.1% of FS per °F

0.02% of FS per °F with factory

temperature compensation

(0.05%FS/°F for .5U2)

Operating temperature measuring channel

+32°F to +132°F (0°C to +55°C)

Storage temperature

measuring channel -67°F to +220°F (-55°C to +105°C)



# **KDM-8206 Measuring Module**

The KDM-8206 highprecision displacement measuring system is packaged in a modularized rack format for mutlichannel displacement, run-out, and position measurements. It is ideal for industrial, laboratory,

and production test applications.

The 3U-by-7T Eurocard measuring module is the fundamental component of this non-contact measuring system, along with the sensors listed on page 3. This module — which conditions the sensor signal - contains the inductive bridge and signal conditioning circuits that produce the measurement output, a linear voltage proportional to the physical displacement of the target relative to the sensor.

#### **Options**

- Calibration to non-standard target material
- Calibration to non-standard sensor
- Calibration to customer supplied target
- Calibration for non-standard output
- Cryogenic calibration
- Temperature compensation to a specific temperature
- Non-standard sensor cable length
- In-line sensor cable splice (hermetic or non-hermetic )
- Microseal sensor treatment for moisture resistance
- Custom sensor design



#### **KDM-8266 Sensors**

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	inch	mm	non-fer	ferrous	μin	μm					
TANDARD T	EMPERAT	URE S	ENSOR	S: -67°	TO +2	220° F	(-55°	TO +10	5°C)		
.5U1/.5U2	0.020	0.5	.5U1	.5U2	4	0.1	S	U	1 MHz	10	1
1S /1SM	0.040	1.0	15	1SM	4	0.1	D	S	1 MHz	10	1
1U1	0.040	1.0			4	0.1	S	U	0.5 MHz	10	I
1SU / 1SUM	0.050	1.3	1SU	1SUM	5	0.1	D	U	1 MHz	10	I
2S1	0.080	2.0		*	8	0.2	S	S	0.5 MHz	10	R
2UB1	0.080	2.0		*	8	0.2	S	U	0.5 MHz	10	1
2S	0.100	2.5			10	0.3	D	S	1 MHz	10	1
3U1	0.120	3.0		*	12	0.3	S	U	0.5 MHz	10	R
4S1	0.160	4.0			16	0.4	S	S	0.5 MHz	10	R
4SB	0.160	4.0		*	16	0.4	S	S	0.5 MHz	10	1
6U1	0.240	6.0			24	0.6	S	U	0.5 MHz	10	R
6C	0.250	6.4			25	0.6	D	S	1 MHz	15	R
	0.500	13			50	1.3	D	S	1 MHz	15	R
8C	0.500				60	0.2	S	U	0.5 MHz	15	R
8C 15U1	0.600	15		*	00						
		15 25		*	100	2.5	D	U	1 MHz	15	R
15U1	0.600					2.5	D S	U	1 MHz 0.5 MHz	15 15	R R
15U1 15U2	0.600	25			100						

#### MODERATE TEMPERATURE SENSORS: CRYOGENIC TO +400° F (+200° C), SENSOR DEPENDENT 1UEP 0.040 1 MHz 2SMT 0.100 2.5 10 1 MHz 1 6CMT D 0.250 S 1 MHz 6.4 25 0.6 15 8CMT 0.500 13 50 1.3 D S 1 MHz 15 1 S 9U 0.160 4.0 16 0.4 U 1 MHz 1 0.200 1 MHz 12U 5.0 20 0.5 S U 6.6 Ι 16U 0.320 8.0 32 0.8 s U 1 MHz 6.6 1 26U 0.500 12 1.2 S 1 MHz 1 38U 0.750 20 2.0 S U 1 MHz 75 51U 1.000 25 100 2.5 S U 1 MHz 1 6.6

Reference Sensors Data Sheet for dimensional information

<sup>\*</sup> Must specify actual target material. Performance specifications may change.

# **KDM-8206**



# Rack-type enclosures

Kaman offers three types of enclosures for the KDM-8206 measuring channel.

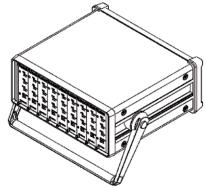
#### Standard features

- 110/220 vac, 50/60 Hz input power supply
- BNC coaxial output connectors for measuring channel voltage outputs
- Two-position terminal blocks for measuring channel current outputs
- Twin BNC connectors for sensor inputs
- +15 and -15 power supply indicator LEDs

### **Options**

- Meter
- Rack-to-rack synchronization
- True differential output

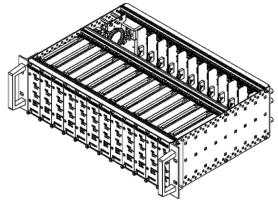




#### 3U/63HP mid rack

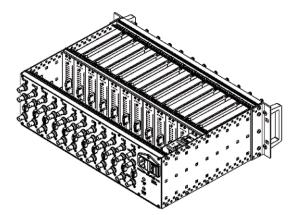
Bench-top Eurocard instrument case with handle and 9-channel capacity, 12.3 inches/312 mm deep.





3U/84HP 19-inch full rack - front view

12-channel capacity, 12.7 inches/323 mm deep.



3U/84HP 19-inch full rack - back view 12-channel capacity, 12.7 inches/323 mm deep.



3U/42HP half rack

Bench-top Eurocard instrument case with handle and 6-channel capacity (12.3 inches/312 mm deep).