



WOER WOER HEAT-SHRINKABLE MATERIAL

Cold Shrink Tube Specially Used in Mobile Communication Station

STOCK CODE:002130

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SHENZHEN WOER HEAT-SHRINKABLE MATERIAL CO.,LTD.

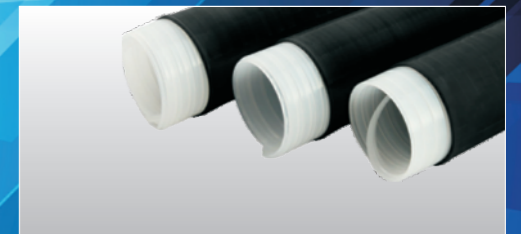
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Cold Shrink Tube Specially Used in Mobile Communication Station



Wor cold shrink tubes made of silicone rubber or EPDM rubber are a series of open ends, tubular rubber sleeves, which are manufactory expanded and assembled onto a removable supporting plastic core.

They are supplied for field installation in this pre-stretched condition. The core is removed after the tube has positioned for installation over an in line connection, terminal lug, etc., allowing the tube to shrink and form a waterproof seal.



Features

- Simple installation
- No tools or heating required
- Tightly sealing, retaining its resiliency and pressure even after years of aging and exposure
- Great thermal stability
- Excellent chemical and wet electrical properties
- Improved tough rubber formulation to withstand rough backfilling only for EPDM serial
- Waterproof which can meet requirements of IP67
- Acids and alkalis resistance
- Ozone and ultraviolet resistance
- Compact design, especially suitable for small space

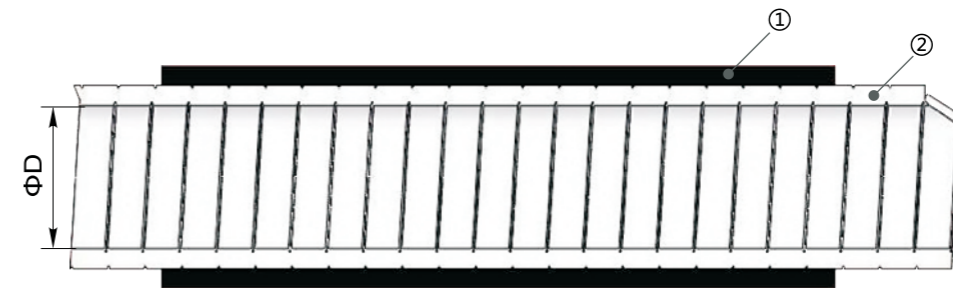
Background and Application

Antenna-feeder system is an important part of mobile communication system, properties of which are vital to the communication quality.

Exposure of antenna and feeder may moisturize the connectors, which may gather condensed water on the connectors between jumper and antenna or between feeder and jumper. All of these may rise the standing wave ratio and cause power loss, resulting in minifying the covering range of the station.

Therefore, they are ideal sealing products, mainly used to connecting points between antenna and feeder or between feeders in antenna-feeder system of mobile communication station for sealing. The excellent sealing properties can even achieve synchronous-breathing. Meanwhile, they can be used in zones of heavy pollution, lower temperature and high elevation.

General Specification



①Cold Shrink Tube

②Spiral supporting plastic core

Cold Shrink Tube of Gray Silicone Rubber

| Part No. | Size | Application Range (mm/inch) | Length after Relaxed(mm/inch) | Material | Color |
|----------|------|-----------------------------|-------------------------------|-----------------|-------|
| 625-L | Φ25 | 6.3~21/0.25~0.59 | 90~180/3.5~7 | Silicone Rubber | Gray |
| 632-L | Φ32 | 10~26/0.39~1.02 | 90~180/3.5~7 | Silicone Rubber | Gray |
| 635-L | Φ35 | 12~30/0.47~1.18 | 90~180/3.5~7 | Silicone Rubber | Gray |
| 640-L | Φ40 | 12.7~33/0.50~1.30 | 90~450/3.5~17.7 | Silicone Rubber | Gray |
| 644-L | Φ44 | 12.7~38/0.50~1.50 | 90~450/3.5~17.7 | Silicone Rubber | Gray |
| 653-L | Φ53 | 22~46/0.87~1.81 | 90~500/3.5~19.7 | Silicone Rubber | Gray |
| 665-L | Φ65 | 32~58/1.26~2.28 | 90~500/3.5~19.7 | Silicone Rubber | Gray |
| 680-L | Φ80 | 37~72/1.46~28.3 | 90~500/3.5~19.7 | Silicone Rubber | Gray |

Cold Shrink Tube with Sealing Mastic



Material: silicone rubber

Color: gray

Description: Pre-applied sealing mastic with excellent sealing effect. No need of wrapping sealing mastic tape or sealing mastic to make the installation more simply and quickly.

Cold Shrink Tube of Black Silicone Rubber

| Part No. | Size | Application Range (mm/inch) | Length after Relaxed(mm/inch) | Material | Color |
|----------|------|-----------------------------|-------------------------------|-----------------|-------|
| 825-L | Φ25 | 7.3~21/0.29~0.83 | 81.3~203/3.2~8 | Silicone Rubber | Black |
| 835-L | Φ35 | 10.5~30/0.42~1.18 | 178~305/7~12 | Silicone Rubber | Black |
| 840-L | Φ40 | 11.9~34/0.47~1.34 | 140~305/5.5~12 | Silicone Rubber | Black |
| 845-L | Φ45 | 13.5~39/0.53~1.54 | 152~305/6~12 | Silicone Rubber | Black |
| 853-L | Φ53 | 18.2~45/0.72~1.77 | 152~457/6~18 | Silicone Rubber | Black |
| 870-L | Φ70 | 22.4~63/0.88~2.48 | 125~508/5~20 | Silicone Rubber | Black |

Cold Shrink Tube of General EPDM

| Part No. | Size | Application Range (mm/inch) | Length after Relaxed(mm/inch) | Material | Color |
|----------|------|-----------------------------|-------------------------------|-------------|-------|
| 8320-6 | Φ20 | 8~15/0.30~0.59 | 152/6 | EPDM Rubber | Black |
| 8325-L | Φ25 | 10~20/0.39~0.79 | 203~280/8~11 | EPDM Rubber | Black |
| 8335-L | Φ35 | 14~30/0.55~1.18 | 229~280/9~11 | EPDM Rubber | Black |
| 8340-L | Φ40 | 17.5~33/0.69~1.30 | 152~457/6~18 | EPDM Rubber | Black |
| 8353-L | Φ53 | 25~46/0.98~1.81 | 152~457/6~18 | EPDM Rubber | Black |
| 8370-L | Φ70 | 32~63/1.26~2.48 | 152~457/6~18 | EPDM Rubber | Black |
| 8104-9 | Φ104 | 43~94/1.69~3.70 | 229/9 | EPDM Rubber | Black |
| 8125-9 | Φ125 | 46~114/1.81~4.49 | 229/9 | EPDM Rubber | Black |
| 8150-18 | Φ150 | 55-135/2.17~5.31 | 457/18 | EPDM Rubber | Black |

Cold Shrink Tube of High Shrinkage Ratio EPDM

| Part No. | Size | Application Range (mm/inch) | Length after Relaxed(mm/inch) | Material | Color |
|----------|------|-----------------------------|-------------------------------|-------------|-------|
| 8435-L | Φ35 | 12.5~30/0.49~1.18 | 229~279/9~11 | EPDM Rubber | Black |
| 8440-L | Φ40 | 14~33/0.55~1.30 | 152~406/6~16 | EPDM Rubber | Black |
| 8453-L | Φ53 | 19~46/0.75~1.81 | 152~457/6~18 | EPDM Rubber | Black |
| 8460-10 | Φ60 | 20.5~51/0.81~2.01 | 254/10 | EPDM Rubber | Black |
| 8470-L | Φ70 | 25~63/0.98~2.48 | 152~457/6~18 | EPDM Rubber | Black |
| 8480-13 | Φ80 | 27.4~70/1.08~2.75 | 325/13 | EPDM Rubber | Black |

General Specification

| Part No. | Size | Application Range(mm/inch) | Length after Relaxed(mm/inch) |
|----------|------|----------------------------|-------------------------------|
| 728-L | Φ28 | 9~23/0.36~0.90 | 100~120/3.94~4.72 |
| 732-100 | Φ32 | 9~26/0.36~1.02 | 100/3.94 |
| 744-135 | Φ44 | 12.7~38/0.5~1.49 | 135/5.31 |

Typical Physical and Electrical Properties

| Item | Typical Value | | Test Standard |
|------------------------|---|---|-----------------|
| | Silicone Rubber | EPDM | |
| Protection Performance | Ip67 | Ip67 | IEC60529 |
| UV Resistance | 3 or 4 grade of gray scale | 4 grade of gray scale | ASTM G154 |
| Ozone Aging | No crack | No crack | GB/T7762 |
| Fungus Resistance | Grade 0 | --- | GB/T2423.16 |
| Flammability | V-0 | --- | UL 94 |
| Shore A Hardness | 43 | 49 | GB/T531 |
| Tensile Strength | 7.16 MPa | 11.8 MPa | GB/T528 |
| Elongation at Break | 670% | 601.2% | GB/T528 |
| Tear Strength | 35 KN/m | 43 KN/m | GB/T529 |
| Volume Resistivity | $9 \times 10^{15} \Omega \cdot \text{cm}$ | $7 \times 10^{15} \Omega \cdot \text{cm}$ | GB/T1410 |
| Density | 1.13 g/cm ³ | 1.10g/cm ³ | GB/T1033.1-2008 |
| Condition | Indoor or outdoor | Indoor or outdoor | --- |
| Air Temperature | -60~90℃ | -60~90℃ | --- |
| Shelf-life | 2 years | 1 year | --- |
| Service-life | 30 years | 20 years | --- |

Note: Test for IP68 is available when negotiated according to IEC60529.

Test Report

Typical Physical and Electrical Properties

| Test Item | Test condition and method | Standard |
|------------------|---|---|
| Waterproof Grade | Immerse the sample in water for 0.5hour with water depth of 1m. No water was found on the inner surface of the cold shrink tube. | IEC60529 |
| UV Exposure | Test cycle : ASTM G154-06 cycle 1 Lamp type:UVA-340 Sunshine: 8hrs, (60±3) °C BPT,0.89W/(m ² ·nm) @340nm Condensation: 4hrs, (50±3) °C BPT Exposure period:1000hrs | ASTM G154-06 |
| Ozone Aging | Elongation: 20% Pre-process temperature (23±2) °C Pre-process time:72hrs Testing temperature: 40°C, Ozone concentration 200×10 ⁻⁸ (V/V) Exposure period:72hrs No visual crack, break or deform was found on the sample after test. | GB/T7762-2003 |
| Fungus Test | Fungus degree: grade 0, no influence performance of water(fungus degree: grade 0. No growth appears under a nominal magnification of 50×) | GB/T2423.16-2008 (IEC 60068-10:2008) |

Ordering information:

- The min. OD shall be smaller than that of the feeder, meanwhile the max. OD shall be larger than that of the connector.
(Please refer the specification table for mating with power cable).
- Please indicate the specification (according to the 'Length after Relaxed as shown' in specification table with the selection unit of inch) and quantity that you want to purchase.
- Please contact us if special requirement is needed.

Operating Steps:





Test Report

Applicant & address: SHENZHEN WOER HEAT-SHRINKABLE MATERIAL CO., LTD.
WOER MANSION, LANJING NORTH ROAD, PINGSHAN INDUSTRIAL ZONE,
LONGGANG DISTRICT, SHENZHEN, CHINA

Manufacture's Name & address: --

Test object / Model : Woer cold-shrinkable tube/--

Test specifications / IEC 60529 Edition 2.1 (IP67)
Test standard :

Test result : The presented appliance was found to be in compliance with IP67.

Remark : Details see the following pages.

Report No: GZES1109006381
Date: October 20, 2011

Salen Luo
Salen Luo
Project Manager
Safety Laboratory



Peter Lei
Peter Lei
Project Engineer

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Attention: Reliability of test data depends on request & certificate, please refer to it. Telephone: (86) 75502071181, or email: cn_documents@sgs.com



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TEST REPORT

No. : GZMR110920930

Date : Nov 23, 2011

Page: 1 of 6

SHENZHEN WOER HEAT-SHRINKABLE MATERIAL CO., LTD.
WOER MANSION, LANJING NORTH ROAD, PINGSHAN INDUSTRIAL ZONE, LONGGANG DISTRICT,
SHENZHEN, CHINA

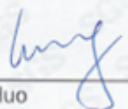
The following sample(s) was/ were submitted and identified on behalf of the client as:

Sample Name : WOER DOW CORNING SILICONE RUBBER
SGS Ref No. : GZRL2011091131
Test Performed : Selected test(s) as requested by applicant
Date of Receipt : Sep 14, 2011
Test Period : Sep 14, 2011 to Nov 15, 2011

Test result(s) : Please refer to the following page(s)

*****To be continued*****

Signed for and on behalf of
SGS-CSTC Ltd.


May Huo
Engineer

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GZMR 0134166

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Test Report

No: GZFD0110905478FDE

Date: 2011-10-31

Client name : SHENZHEN WOER HEAT-SHRINKABLE MATERIAL CO., LTD.
Client address: WOER MANSION, LANJING NORTH ROAD, PINGSHAN INDUSTRIAL ZONE, LONGGANG DISTRICT, SHENZHEN, CHINA

The following sample(s) was/were submitted by/ on behalf of the client as (except SGS reference no. & SGS job no. & Date of receipt & Testing period):

Sample Name: woer Dow corning silicone rubber
Batch No.: /
Production Date: /
Manufacturer: /
SGS reference no.: SZ13370662
SGS job no.: GZFD0110905478FD
Date of receipt: Sep. 14, 2011
Testing period: Sep. 14, 2011 ~ Oct. 31, 2011

TEST(S) REQUESTED:
Selected test(s) as requested by applicant:
Antimicrobial activity test


TEST METHOD(S):
GB/T 2423.16-2008(IEC 60068-2-10:2005) Environmental testing for electric and electronic products-Part 2:
Test methods-Test J and guidance: Mould growth (Method 1)

TEST ORGANISM(S):
Aspergillus niger ATCC 6275, *Aspergillus terreus* ATCC10690, *Chaetomium globosum* ATCC 6205, *hormoconis resinae* DSM 1203, *Paecilomyces varioti* ATCC18502, *Penicillium funiculosum* ATCC36839, *Scopulariopsis brevicaulis* ATCC36840, *Trichoderma viride* ATCC9645

TEST RESULT(S):
Please refer to next page(s).

Remark: This test report has been drafted in English and maybe translated into other languages, The English version shall prevail.

Signed for and on behalf of SGS


Authorized Signature

Page 1 of 2

RAND: 3752918

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GZFD 058003

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Test Report No. GZMR111022355 Date: Nov 16, 2011 Page 1 of 10

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 WOER MANSION, LANJING NORTH ROAD, PINGSHAN INDUSTRIAL ZONE, LONGGANG DISTRICT,
 SHENZHEN, CHINA

The following sample(s) was / were submitted and identified on behalf of the client as:

Sample Description : WOER COLD-SHRINKABLE TUBE
 SGS Ref No. : GZRL2011101273
 Test Performed : Selected test(s) as requested by applicant
 Sample Receiving Date : Oct 08, 2011
 Test Performing Date : Oct 08, 2011 to Nov 01, 2011

Test Result(s) : Please refer to the following page(s)
 *****To be continued*****

Signed for and on behalf of
 SGS-CSTC Ltd.

Lion Zhang
 Lion Zhang
 Technical Supervisor

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GZMR 0133394

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China National Accreditation Service for Conformity Assessment
LABORATORY ACCREDITATION CERTIFICATE
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Test Center of
Shenzhen Woer Heat-Shrinkable Material Co., Ltd.
 Woer Mansion, Lanjing North Road, Pingshan New District,
 Shenzhen, Guangdong, China

is accredited to ISO/IEC 17025:2005 General Requirements for the Competence of Testing and Calibration Laboratories (CNAS-CL01 Accreditation Criteria for the Competence of Testing and Calibration Laboratories) for the competence of testing.

The scope of accreditation is detailed in the attached appendices bearing the same registration number as above. The appendices form an integral part of this certificate.

Date of Issue: 2014-02-08
 Date of Expiry: 2017-02-07
 Date of Initial Accreditation: 2011-02-10
 Date of Update: 2014-02-08

[Signature]
 Signed on behalf of China National Accreditation Service for Conformity Assessment

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